

SUBSTITUTE SPECIFICATION

U.S. Application No. 09/989,659

Q67338**ABSTRACT OF THE DISCLOSURE**

There is an electrode-rolled battery in which an anode and a cathode are rolled in a manner that a separator is put between the anode and the cathode and in which a plurality of collecting tabs is respectively provided with a plurality of cathode active material unformed parts and a plurality of anode active material forming parts; and

wherein when a length of an outermost anode active material unformed part is set as “L”; and when a distance from the outermost anode active material unformed part to a center of a rolled body made up of the anode, the cathode and the separator, is set as “R”, a following expression is set:

$$L \geq 2\pi R.$$